

**Amendment of the Specification**

In the paragraph beginning on page 4, line 18, please enter the following changes:

Another method ~~used in the prior art~~ developed by the Inventor to improve performance with thicker panels is to apply a vacuum between the work coil and the panel work piece. This is attractive because it provides atmospheric pressure applied evenly and directly behind the panel material and behind the work coil. This technique should not be confused with the concept taught in U.S. Pat. No 5,575,165 where a vacuum blanket is used to stiffen a thin aluminum panel around the area to be pulled to dampen any resonance. The performance of preloading is an improvement in some cases whether it is applied by the operator pushing or by an applied vacuum.